

# assessment and embodied carbon

evaluating and mitigating the environmental footprint of products—from creation to disposal. **Table of Contents** 

Life cycle assessment: an overview.

Case study: LCA for Seagate storage products.

LCA is a systematic process used to evaluate the environmental impacts associated with all stages of a

improvement.

products:

natural carbon cycle (biogenic CO<sub>2</sub>).

extraction (kg Cu equivalent).

Quantified impacts in an LCA.

Particulate matter

Freshwater eutrophication

Land use

without considering water quality or regional scarcity.

product's life. Often termed as a 'cradle-to-grave' analysis, LCA covers raw material extraction,

### The LCA framework Seagate is using is structured around four key phases, as outlined in ISO 14040 and ISO 14044: Goal and scope. Define the purpose, boundaries, and functional unit of the assessment.

• Life cycle inventory (LCI). Collect data on energy, water, and material inputs and outputs. • Life cycle impact assessment (LCIA). Evaluate the potential environmental impacts based on the inventory data. Interpretation. Analyze results to draw meaningful conclusions and identify opportunities for

Impact categories in LCA.

Product Standard. These gases are commonly converted into carbon-dioxide equivalent (CO<sub>2</sub>) to measure the global warming impacts of an activity. We do not assess emissions related to materials'

**Human Toxicity:** Evaluates the harmful effects of chemicals and heavy metals on human health,

Seagate assess our products' environmental impacts across several key categories relevant to storage

## Global Warming: We assess our products' global warming impacts across the 213 elementary flows ReCiPe characterizes as GHGs, including the seven GHGs specified in the Greenhouse Gas Protocol

Significance of conducting an LCA.

considering environmental persistence and accumulation in the food chain. Impacts are measured in Disability-Adjusted Life Years (DALY), representing health years lost due to disease or disability. Water Consumption: Reflects the volume of freshwater (m³) withdrawn to support production activities,

design, material selection, manufacturing processes, and end-of-life options. Although our analysis encompasses 18 impact areas, our sustainability reports concentrate on the previously mentioned categories, as these are of greatest importance to our stakeholders.

LCA categories **Photochemical** 

non-cancer effects

Terrestrial eutrophication

Resource use and fossils

cancer effects

Freshwater exotoxicity

Resource use,

## minerals, and metals The LCA framework. The LCA framework Seagate is using is structured around four key phases, as outlined in ISO 14040 and ISO 14044: Goal and scope Define the purpose, boundaries, and functional unit of the assessment. Interpretation Life cycle inventory (LCI) Analyze results to draw meaningful Collect data on energy, water, and maconclusions and identify terial inputs and outputs. opportunities for improvement.

### At Seagate, transparency and sustainability are core values. To ensure the accuracy and reliability of our Life Cycle Assessments (LCAs), we engage a third-party auditor to independently verify our findings. We produce LCAs for our product families and make them available on our website, empowering our customers to make informed purchasing decisions based on the environmental impact of our products. For more information, visit our sustainability page: <a href="www.seagate.com/circularity">www.seagate.com/circularity</a>. LCA for storage products. **EXOS X22 - 22TB** SEAGATE Seagate produces LCAs for its product families and makes them available on the website. Sustainability Report Sustainability @ Seagate Seagate is committed to sustainable storage. Our engineering focus is on increasing storage capacity and utilization, while controlling the quantity and types of materials we use and improving energy efficiency and recyclability. Sustainable Design Features • PowerBalance™ feature optimizes Watts/TB PowerBalance ™ feature optimizes vvalue i D Maximize total cost of ownership savings through lower power and weight with helium sealed-drive design Base plate manufactured using 90% post-consumer recycled Greenhouse Gas Emissions by Life Cycle Stage Use Phase - Conventional Energy Energy and Greenhouse Gases Manufacturing and using our products requires energy and produces Greenhouse Gas (GHG) emissions. We assess life cycle energy and GHG impacts and work towards improving energy and GHG efficiency and reducing ownership costs with each new generation of our products. Since 2022, our manufacturing facilities have operated using 100% renewable energy. 4.9% Bill of Materials

rage Idle Power (W) erating (W) rage Annual (kWh)

6.9% Manufacturing

0.1% Packaging

86.7% Use Phase

0.1% End of Life

1.3% Distribution

Greenhouse Gas Emissions by Life Cycle Stage

Use Phase - Renewable Energy

0.329

41.6% Manufacturing

0.4% Packaging

8.1% ■ Distribution

20.0%

0.8%

Use Phase

End of Life

## carbon. Embodied carbon—also known as embodied greenhouse gas (GHG) emissions—refers to the total GHG emissions associated with the upstream extraction, production, transport, manufacturing, packaging, and distribution stages of a product's life. Essentially, it encompasses all the emissions that are 'embodied' in the product before it even reaches the consumer.

Understand the concept of embodied

kg CO2e/TB-yr Total embodied carbon: = (4.9 + 6.9 + 0.1 + 1.3) / 100 × 22TB × 5 years × 1.977 = 0.132 × 22 × 5 × 1.977 = 28.70 kg CO2e

Embodied carbon—also known as embodied greenhouse gas (GHG) emissions—refers to the amount of GHG

emissions associated with upstream extraction, production, transport (bill of materials), manufacturing, packaging, and

4.9% ■

0.1%

1.3% 86.7%

0.1%

**EXOS X22 – 22TB** 

Energy and Greenhouse Gases

Greenhouse Gas Emissions by Life Cycle Stage

1.977

Average Idle Power (W) Operating (W) Average Annual (kWh)

0.1% Packaging

1.3% Distribution

0.1% End of Life

Sustainability @ Seagate

Sustainable Design Features

PowerBalance™ feature optimizes Watts/TB Maximize total cost of ownership savings through lower power and weight with helium sealed-drive design Base plate manufactured using 90% post-consumer recycled

Manufacturing and using our products requires energy and produces Greenhouse Gas (GHG) emissions. We assess life cycle energy and GHG impacts and work towards improving energy and GHG efficiency and reducing ownership c

Seagate is committed to sustainable storage. Our engineering focus is on

29.2% Bill of Materials 0.4% Packaging

8.1% Distribution

End of Life

0.8%

Sustainability Report

SEAGATE

0.329

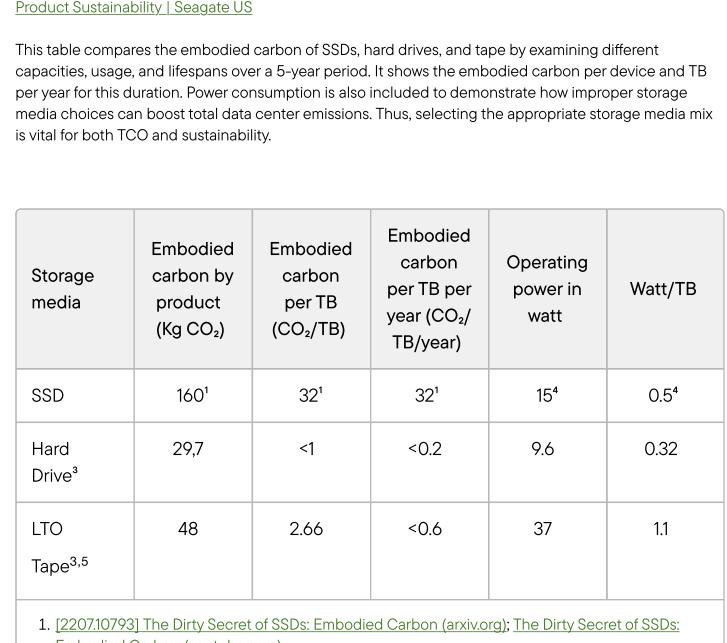
Bill of Materials

Manufacturing

Packaging Distribution

Use Phase

End of Life



recommendations and best practices. To effectively manage and reduce embodied carbon, companies should consider the following

Reducing embodied carbon

- emissions associated with every stage of a product's life, we can make more informed and responsible
- The Seagate Circularity program is another key element of our sustainability strategy. It aims to prolong the life of our products through reuse, refurbishment, and recycling, thereby reducing waste and increasing resource efficiency. By choosing Seagate Circularity, customers support a brand dedicated to environmental stewardship and contributing to a circular economy. In addition to reducing environmental impacts, this strategy helps our products deliver value throughout their entire lifecycle, promoting more responsible consumption habits. For further details about Seagate Circularity, please visit: www.seagate.com/circularity.

Conducting an LCA helps organizations identify and quantify the environmental impacts of their products, promoting informed decision-making to reduce their environmental footprint and enhance sustainability.

Understanding these categories helps us grasp the broader environmental ramifications of product

Mineral Resource Scarcity: Quantifies the consumption of mineral resources, normalized to copper

Ozone depletion Climate change Ionizing radiation ozone formation Human toxicity and **Human toxicity and** 

An LCA quantifies 16 impact categories. Five of these areas are connected to data storage products.

Acidification

Marine eutrophication

Water use

## Life cycle impact assessment (LCIA) Evaluate the potential environmental impacts based on the inventory data. Case study: LCA for Seagate storage products.

## Calculating embodied carbon: a practical example. To illustrate the concept of embodied carbon, let's look at Seagate Exos® X22 storage product. The total embodied carbon for the Exos X22 can be calculated using the following formula:

## Embodied Carbon (youtube.com) 2. Embodied carbon prediction for Seagate 30TB Mozaic Hard Drive per TB for five-year life cycle 3. Breakdown of the CO<sub>2</sub> and Other Positive Sustainability Impacts of IBM Physical Tape Products 1 LTO 9 drive + 1 LTO 9 Media using total embodied carbon with 5 Years life cycle for all technologies 4. 30.7TB SSD 15 watt operating and 4-watt idle power 5. Power consumption and cooling requirements - IBM Documentation LTO 9: 37 Watt operating

and 18-watt idle power; Watt/TB assumes that LTO9 can write 34.5TB per day or 1.9 tape media

Embodied carbon is classified as a scope 3 emission, which includes those emissions from asset operations not produced, owned, or controlled by the business. This includes purchased goods and services, capital goods, and other indirect emissions. Understanding and accounting for these emissions

Embodied carbon is emission that's classified as scope 3 emission and encompasses capital goods, and purchased

Scope 1

Scope 3

Scope 3 emissions and embodied carbon.

is crucial for reducing the overall environmental impact.

Scope 2

Scope 3

goods and services.

recommendations:

Accounting for embodied carbon by customers.

- **Upstream activities Downstream activities** Reporting company
- The path to a greener, sustainable future.
- Incorporating LCA and embodied carbon assessments into our decision-making processes is not just beneficial for the environment but essential for the long-term viability of our business and society. As we continue to innovate and adapt, these tools will play a critical role in guiding us toward more sustainable practices and reducing our overall environmental footprint.

The concepts of LCA and embodied carbon are central to Seagate's journey toward sustainability. By thoroughly assessing the environmental impacts of products from cradle to grave and understanding the

1.977

kg CO2e/TB-yr

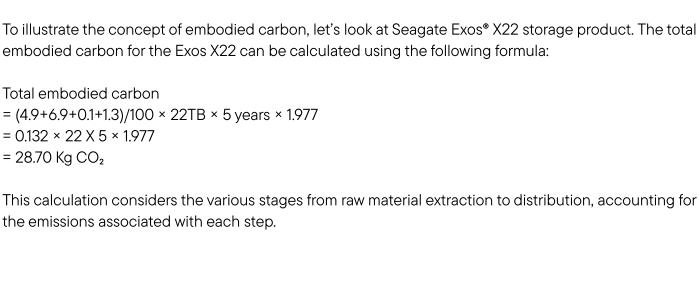
6.9% Manufacturing

0.1% Packaging

1.3% Distribution

86.7% Use Phase

0.1% End of Life



1.977\*

Seagate produces LCAs for its product families and makes them available on the website.

Greenhouse Gas Emissions by Life Cycle Stage

1.977

kg CO2e/TB-yr

Use Phase - Conventional Energy

Manufacturing

4.9% Bill of Materials

0.1% Packaging

1.3% Distribution

86.7% Use Phase 0.1% Ind of Life

6.9%

What is embodied carbon?

distribution stages of a product's life.

LCA for storage products.

### Sustainable materials. Select sustainable and low-impact materials. • Energy efficiency. Improve energy efficiency in manufacturing processes and transition to renewable energy sources to further reduce embodied carbon. Product end-of-life management. Implement effective recycling and disposal strategies.

Supplier engagement. Work with suppliers to reduce upstream emissions.

Product design. Optimize product design to use fewer materials and energy.

- choices. Seagate remains dedicated to fostering transparency and sustainability, ensuring our products meet the needs of our customers and align with our commitment to a greener and more sustainable future.
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- WHITE PAPER Understanding life cycle
- Understand the concept of embodied carbon. Reducing embodied carbon recommendations and best practices. The path to a greener, sustainable future. Life cycle assessment: an overview.

manufacturing, distribution, use, and end-of-life disposal or recycling.